

## **Icopal Ltd**

Barton Dock Road Stretford Manchester M32 OYL

Tel: 0161 865 4444 Fax: 0161 865 8433

e-mail: ukoba@icopal.co.uk website: www.icopal.co.uk Agrément Certificate
00/3668
Product Sheet 2

## **MONARFLEX GAS-RESISTANT MEMBRANES**

## **MONARFLEX RAC GAS-RESISTANT MEMBRANE**

This Agrément Certificate Product Sheet<sup>(1)</sup> relates to Monarflex RAC Gas Resistant Membrane, for use as a damp-proof membrane and to restrict the ingress of radon, methane and carbon dioxide gases from naturally-occurring sources and/or landfill into buildings through the ground-floor slab.

(1) Hereinafter referred to as 'Certificate'.

#### **CERTIFICATION INCLUDES:**

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production
- formal three-yearly review.

## **KEY FACTORS ASSESSED**

Resistance to water and water vapour — the product provides an effective barrier to the passage of liquid water and water vapour from the ground (see section 6).

**Resistance to underground gases** — the product is capable of restricting the ingress of radon, methane and carbon dioxide gases into buildings (see section 7).

Resistance to puncture — the product has high resistance to puncture and on a smooth or blinded surface will not be damaged by foot or site traffic (see section 8).

**Durability** — under normal service conditions, the product will remain effective against the passage of water and water vapour and will restrict the ingress of radon, methane and carbon dioxide during the lifetime of the building in which it is installed (see section 12).

The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Fourth issue: 24 August 2015

Originally certificated on 18 February 2000

John Albon — Head of Approvals

Construction Products

Claire Curtis-Thomas Chief Executive

The BBA is a UKAS accredited certification body — Number 113. The schedule of the current scope of accreditation for product certification is available in pdf format via the UKAS link on the BBA website at www.bbacerts.co.uk

Readers are advised to check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA direct.

British Board of Agrément Bucknalls Lane Watford Herts WD25 9BA tel: 01923 665300 fax: 01923 665301 clientservices@bba.star.co.uk www.bbacerts.co.uk

# Regulations

In the opinion of the BBA, Monarflex RAC Gas-Resistant Membrane, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):

#### The Building Regulations 2010 (England and Wales) (as amended)

Requirement: C1(2) Preparation of site and resistance to contaminants

The product can contribute to a structure satisfying this Requirement. See sections 7.1 and 7.2 of this Comment:

Certificate.

Requirement: C2(a) Resistance to moisture

When properly installed in a correctly-designed structure, the product forms an effective barrier to the Comment:

movement of water within the ground floor slab, enabling compliance with this Requirement. See sections

6.1 and 6.2 of this Certificate.

Regulation: Materials and workmanship

The product is acceptable. See section 12.1 and the Installation part of this Certificate. Comment:



## The Building (Scotland) Regulations 2004 (as amended)

8(1) Durability, workmanship and fitness of materials Regulation:

The use of the product satisfies the requirements of this Regulation. See section 12.1 and the Installation Comment:

part of this Certificate.

Regulation: 9 Building standards applicable to construction Standard: 3.1 Site preparation — harmful and dangerous substances

Standard: 3.2 Site preparation — protection from radon gas When properly installed in a correctly-designed structure, the product forms an effective barrier to the Comment:

movement of radon, methane and carbon dioxide gases within the ground-floor slab, enabling compliance with clauses  $3.1.2^{(1)(2)}$ ,  $3.1.6^{(1)(2)}$ ,  $3.1.7^{(1)(2)}$ ,  $3.1.8^{(1)(2)}$ ,  $3.2.1^{(2)}$  and  $3.2.2^{(1)(2)}$  of these Standards. See

sections 7.1 and 7.2 of this Certificate.

Standard: 3 4 Moisture from the ground

When properly installed in a correctly-designed structure, the product forms an effective barrier to the Comment:

movement of water within the ground-floor slab, enabling compliance with clauses 3.4.2(1)(2), 3.4.4(1)(2)

and 3.4.6(1)(2) of this Standard. See sections 6.1 and 6.2 of this Certificate.

Statement of sustainability Standard: 7.1(a)

The product can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 Comment:

and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this

Standard.

Regulation: 12 Building standards applicable to conversions

Comments made in relation to the product under Regulation 9, Standards 1 to 6, also apply to this Comment:

Regulation, with reference to clause 0.12<sup>(1)(2)</sup> and Schedule 6<sup>(1)(2)</sup>.

(1) Technical Handbook (Domestic).

(2) Technical Handbook (Non-Domestic).



#### The Building Regulations (Northern Ireland) 2012 (as amended)

23(a)(i)(iii)(b)(i) Fitness of materials and workmanship Regulation:

The product is acceptable. See section 12.1 and the Installation part of this Certificate. Comment:

Regulation: 26(2) Site preparation and resistance to contaminants

The product can contribute to a structure satisfying this Regulation. See sections 7.1 and 7.2 of this Comment:

Certificate.

Resistance to moisture and weather Regulation: 28(a)

The product will form an effective barrier to the movement of water within the ground-floor slab, enabling Comment:

compliance with this Regulation. See sections 6.1 and 6.2 of this Certificate.

### Construction (Design and Management) Regulations 2015

#### Construction (Design and Management) Regulations (Northern Ireland) 2007

Information in this Certificate may assist the client, Principal Designer/CDM co-ordinator, designer and contractors to address their obligations under these Regulations.

1 Description (1.3) of this Certificate. See section

# Additional Information

#### NHBC Standards 2014

NHBC accepts the use of Monarflex RAC Gas-Resistant Membrane, provided it is installed, used and maintained in accordance with this Certificate, in relation to NHBC Standards, Chapters 4.1 Land quality — managing ground conditions and 5.1 Substructure and ground bearing floors.

## **CE** marking

The Certificate holder has taken the responsibility of CE marking the product in accordance with harmonised European Standard BS EN 13967: 2012. An asterisk (\*) appearing in this Certificate indicates that data shown are given in the manufacturer's Declaration of Performance.

# **Technical Specification**

## 1 Description

- 1.1 Monarflex RAC Gas-Resistant Membrane is a damp-proof membrane to restrict the ingress of radon, methane and carbon dioxide gases from naturally-occurring sources and/or landfill into buildings through the ground-floor slab. It comprises a 0.8 mm thick, six-layer polyethylene membrane incorporating two layers of blown virgin polyethylene film (LDPE), a polyester grid for reinforcement and an aluminium layer laminated together with two layers of grey LDPE to form a gas resistant membrane.
- 1.2 The top surface is grey-coloured and ribbed, while the underside is grey with a smooth finish.
- 1.3 The membrane is manufactured to the following nominal characteristics:

1.3 The membrane is manutactured to	the following nomination
Thickness* (mm)	0.8
Width* (m)	2
Roll length* (m)	25, 50 and 100
Roll weight* (kg) <sup>(1)</sup>	40, 80 and 160
Mass per unit area* (g·m⁻²)	800
Tensile strength* (N per 50 mm) MD CD	>800 >800
Elongation* (%) MD CD	>15 >15
Nail tear resistance* (N) MD CD	>600 >600
Resistance to liquid water*	Pass at 2 kPa
Joint strength (N per 50 mm)	

- (1) Pre-welded sheets are available to order.
- 1.4 Ancillary items for use with the product include:
- Monobond RT a 70 mm wide, double-sided gas barrier sealant tape, for joining side and end overlaps
- MonarSeal MRX a self-adhesive gas membrane for three-dimensional sealing and patching.

#### 2 Manufacture

tape Monobond

welding

- 2.1 The product is manufactured by an extrusion and lamination process.
- 2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

>60 >100

- agreed with the manufacturer the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.
- 2.3 The management system of Icopal has been assessed and registered as meeting the requirements of BS EN ISO 9001: 2008 by DNV Det Norske Veritas Denmark A/S (Certificate 2001-ABG-AQ-05710).

## 3 Delivery and site handling

- 3.1 Rolls are wrapped in clear polythene film, marked with a label bearing the product name, width and length and the Certificate holder's address and phone number. The BBA logo and Certificate number are printed on the wrapper.
- 3.2 Rolls must be stacked on a flat surface, kept under cover and protected from mechanical damage.
- 3.3 Pre-welded sheets are suitably wrapped in polythene film, marked with a label bearing the product name, width, and length and the Certificate holder's address and phone number. The BBA logo and Certificate number are printed on the wrapper.

# Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Monarflex RAC Gas-Resistant Membrane.

# Design Considerations

## 4 Use

- 4.1 Monarflex RAC Gas-Resistant Membrane is satisfactory for use as a damp-proof membrane under concrete, screed and floor slabs in accordance with CP 102: 1973, Section 2, and to restrict the ingress of radon, methane and carbon dioxide gases into buildings from landfill and naturally occurring sources.
- 4.2 The product can be installed in flooring constructions described in BRE Report 211 (BR 211: 2007) Radon guidance on protective measures for new dwellings which include:
- reinforced cast in situ (ground-supported) concrete floors
- suspended beam and block concrete floors
- precast concrete slabs.
- 4.3 Buildings in areas of risk from landfill gas should be constructed in accordance with the recommendation of BS 8485 : 2007 and the Ground Gas Handbook 2009 and the following BRE Reports:
- BRE Report 211 (BR 211: 2007) Radon guidance on protective measures for new buildings
- BRE Report 212 (BR 212: 1991) Construction of new building on gas-contaminated land
- ullet BRE Report 376 (BR 376 : 1999) Radon guidance of protective measures for new dwellings in Scotland
- $\bullet$  BRE Report 413 (BR 413 : 2001) Radon guidance of protective measures for new dwellings in Northern Ireland
- BRE Report 414 (BR414: 2001) Protective measures for housing on gas-contaminated land
- BRE Good Building Guide 74: 2008 Radon protection for new dwellings. Avoiding problems and getting it right
- BRE Good Building Guide 75: 2009 Radon protection for new large buildings.
- $4.4\,$  The product is also satisfactory for use as a damp-proof membrane in accordance with CP 102 : 1973 , Section 2 and BS 8000-4 : 1989.

## 5 Practicability of installation

The product is designed to be installed by a competent general builder, or a contractor, experienced with this type of product.

## 6 Resistance to water and water vapour



- 6.1 The product, including joints, provides an effective barrier to the passage of liquid moisture from the ground.
- 6.2 When installed in accordance with the national Building Regulations, the membrane will comply with the minimum sheet thickness requirement detailed therein.
- 6.3 The product is impervious to water and provides a waterproof layer capable of accepting minor structural movements without damage.

## 7 Resistance to underground gases



- 7.1 The product is capable of restricting the ingress of radon, methane and carbon dioxide gases into buildings through the ground floor slab from naturally occurring and/or landfill sources.
- 7.2 BRE Report 211: 2007 recommends 300 µm thickness as the minimum required for a gas-resistant membrane. It is generally accepted that other materials with comparable or higher gas resistance are suitable, provided they can withstand the construction processes. In the opinion of the BBA, the product exceeds the criteria.

7.3 When installed in accordance with BRE Report 414: 2001, the product will be compliant with the recommendations made in CIRIA C665: 2007 Assessing risks posed by hazardous ground gases to building, BS 8485 : 2007, BRE Report 211 : 2007 and NHBC Standards. Guidance is given in the Ground Gas Handbook 2009 and the Certificate holder's technical literature.

## 8 Resistance to puncture

- 8.1 The product can be punctured by sharp objects and care must be taken when handling building materials over the exposed surface.
- 8.2 Provided there are no sharp objects on the product's surface prior to and during the installation of the protective layer, the product will not be damaged by normal foot traffic.

## 9 Compatibility with other materials

The product contains an aluminium foil interply, which may be subject to corrosion by alkaline conditions if damage to the product and exposure occurs. However, under normal circumstances, it is compatible with other materials and products typically used in the same areas, with the exception of those containing pitch.

## 10 Effects of temperature

The product can be installed in all normal site conditions. However, in order to prevent the risk of surface condensation, it must be ensured that the air temperature is not below -12°C.

#### 11 Maintenance

As the product is confined under concrete and has suitable durability, maintenance is neither possible nor required. However, any damage occurring before enclosure must be repaired.

## 12 Durability



12.1 Artificial ageing tests indicate that a satisfactory retention of physical properties is achieved. In normal circumstances, the product will remain effective against the ingress of water and water vapour and will restrict the ingress of radon, methane and carbon dioxide during the lifetime of the building.

12.2 Long periods of exposure to ultraviolet light will reduce the effectiveness of the product.

## 13 Reuse and recyclability

The product comprises polyethylene which can be recycled.

## Installation

### 14 General

- 14.1 Monarflex RAC Gas-Resistant Membrane must be installed and fixed in accordance with the Certificate holder's instructions, the relevant clauses of CP 102: 1973 Section 2 and BS 8000-4: 1989.
- 14.2 Unless the base is smooth, a surface blinding of soft sand (or similar material) must be used to prevent puncturing during installation or when concrete screed is being placed.
- 14.3 If the membrane is installed below a steel-reinforced floor or concrete slab, it should be covered with a screed or protection boards prior to the positioning of the reinforcement.
- 14.4 If the membrane is above the slab, installation should be delayed until just before laying the screed or flooring top to avoid damage from site traffic.

#### 15 Procedure

- 15.1 Monarflex RAC Gas-Resistant Membrane must only be applied to surfaces that have a smooth finish, ie free from voids, projections and mortar deposits. Surfaces must also be dry and free from dust and frost.
- 15.2 Concrete surfaces must be dense. Vertical surfaces of brickwork and blockwork must be dry, and rendered to provide an even surface. Brickwork or blockwork not rendered must be flush pointed to give a smooth surface without sudden changes in level.
- 15.3 The product is rolled out, ensuring that it is properly aligned. All end and side overlaps must be a minimum of 150 mm, and prepared in accordance with the manufacturer's instructions.
- 15.4 Where possible, all joints must be extrusion welded.
- 15.5 The surface of the membrane to be lapped must be dry and dust-free. To ensure a watertight bond and gas tight integrity, all laps and joints must be extrusion welded where possible. When using Monobond RT gas barrier sealant tape, the joints must be firmly pressed down and well rolled.
- 15.6 All service penetrations and direction changes must be properly detailed. Service ducts must be vented to prevent the possibility of gas accumulating in confined spaces.

- 15.7 The product must extend over the footprint of the building, with a stepped damp-proof course separated with a mortar joint.
- 15.8 The product must be covered by a screed or other protective layer as soon as possible after installation. If blockwork protection is used, care must be taken to avoid damage to the product during construction.

## 16 Repair

Any damage to the product must be repaired using a patch of the membrane welded in place, or a patch of the MonarSeal MRX self-adhesive gas membrane used. All patches must extend a minimum of 150 mm from the damaged area. If required by the local authority, repair work must be confirmed by an independent validation report, as all gas membrane installations are subject to third-party validation in accordance with the *Ground Gas Handbook* 2009.

# Technical Investigations

#### 17 Tests

- 17.1 An assessment was made of data to BS EN 13967: 2012 in relation to:
- dimensions\*
- tensile strength and elongation\*
- nail tear resistance\*
- resistance to static loading\*
- impact resistance\*
- joint strength\*
- watertightness on controls and following heat ageing\*
- watertightness after exposure to chemicals\*
- bitumen compatibility\*.

17.2 Tests were carried out to determine:

- water vapour transmission and resistance
- resistance to chisel impact
- resistance to leakage
- tensile strength of joints on controls and after 28 days heat ageing at 60°C
- low temperature flexibility
- tensile strength and elongation on controls and after 28 days heat ageing at 60°C and 100 hours UVB exposure
- nail tear strength on controls and after 56 days heat ageing at 60°C
- dimensional stability

in order to assess:

- product characteristics
- durability of the product and joints.

### 18 Investigations

- 18.1 An evaluation was made of data on the permeability of radon, methane and carbon dioxide in relation to the product.
- 18.2 A site visit was carried out to assess the practicability of installation.

# Bibliography

BS 8000-4: 1989 Workmanship on building sites — Code of practice for waterproofing

BS 8485 : 2007 Code of practice for the characterization and remediation from ground gas in affected areas

BS EN 13967 : 2012 Flexible sheets for waterproofing – Plastic and rubber damp proof sheets including plastic and rubber basement tanking sheet – Definitions and characteristics

BS EN ISO 9001: 2008 Quality management systems — Requirements

CP 102: 1973 Code of practice for protection of buildings against water from the ground

# Conditions of Certification

#### 19 Conditions

19.1 This Certificate:

- relates only to the product/system that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

19.2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

19.3 This Certificate will remain valid for an unlimited period provided that the product/system and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

19.4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

19.5 In issuing this Certificate, the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product/system or any other product/system
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product/system
- actual installations of the product/system, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product/system is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product/system, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to CE marking.

19.6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product/system which is contained or referred to in this Certificate is the minimum required to be met when the product/system is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.